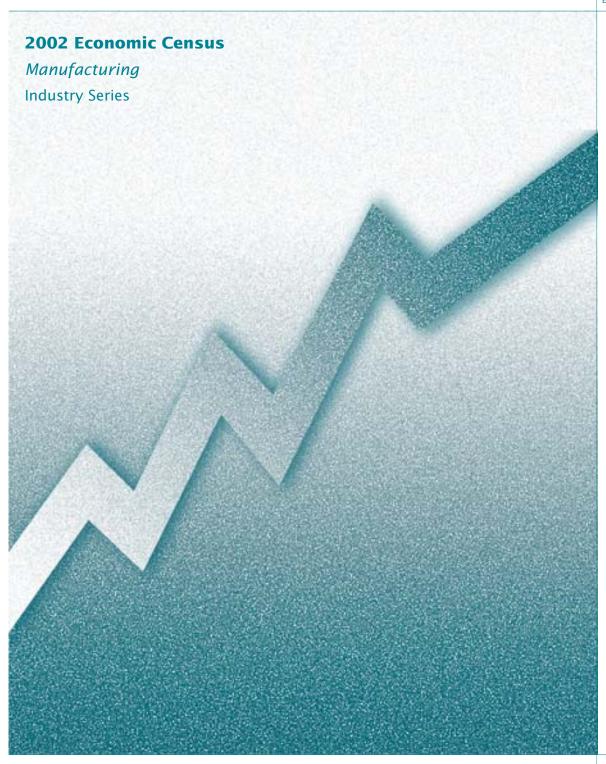
# Luggage Manufacturing: 2002

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U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



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-- Not applicable for this report.

### Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

	All		All employees		Production workers				Total	Total	Total capital
Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	estab- lish- ments <sup>3</sup>	Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
316991, Luggage manufacturing	229 N N N N 270	230 N N N N 278	5 577 6 856 8 188 8 944 9 275 9 550	146 235 178 471 188 799 214 526 213 438 219 951	3 961 5 288 6 468 6 975 6 747 6 958	7 600 10 579 12 606 13 630 13 203 13 571	75 539 92 434 108 588 119 314 111 898 115 006	454 527 540 704 810 254 789 836 952 545 858 991	478 148 549 321	655 551 935 104 1 287 859 1 347 141 1 463 608 1 425 871	'7 329 6 575 39 172 33 614 16 487 18 943

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area		All establishments <sup>2</sup>		All employees		Production workers						
		Total	With 20 em- ploy- ees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	
316991, Luggage manufacturing												
United States	2 2 4	230 6 46 12 25 13	69 1 19 2 6 4	5 577 112 1 695 270 339 213	146 235 2 339 46 737 7 878 9 300 4 405	3 961 94 1 185 208 239 163	7 600 174 2 351 402 452 293	75 539 1 369 24 749 3 853 4 590 2 372	454 527 4 381 155 250 14 106 25 724 12 365	200 096 1 791 69 296 8 211 11 122 4 801	655 551 6 169 227 432 22 306 37 105 17 294	'7 329 '17 '2 743 '206 '275 '128

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

#### Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
316991, Luggage manufacturing	
Companies <sup>1</sup> number.	229
All establishments <sup>2</sup> number.  Establishments with 1 to 19 employees number.  Establishments with 20 to 99 employees number.  Establishments with 100 employees or more number.	230 161 57 12
All employees³         number.           Total compensation         \$1,000           Annual payroll         \$1,000           Total fringe benefits         \$1,000	5 577 179 953 146 235 33 718
Production workers, average for year	3 961 4 043 4 013 3 921 3 850
Production worker hours	7 600 75 539
Total cost of materials         \$1,000.           Materials, parts, containers, packaging, etc., used         \$1,000.           Resales         \$1,000.           Purchased fuels         \$1,000.           Purchased electricity         \$1,000.           Contract work         \$1,000.	200 096 154 920 28 254 1 143 2 489 13 290
Quantity of electricity purchased for heat and power	35 675 -
Total value of shipments         \$1,000           Primary products value of shipments         \$1,000           Secondary products value of shipments         \$1,000           Total miscellaneous receipts         \$1,000           Value of resales         \$1,000           Contract receipts         \$1,000           Other miscellaneous receipts         \$1,000	655 551 520 455 72 526 62 570 55 132 3 367 4 071
Primary products specialization ratio       percent         Value of primary products shipments made in all industries       \$1,000         Value of primary products shipments made in this industry       \$1,000         Value of primary products shipments made in other industries       \$1,000	88 596 982 520 455 76 527
Coverage ratiopercent.	87
Value added	454 527
Total inventories, beginning of year       \$1,000.         Finished goods inventories       \$1,000.         Work-in-process inventories       \$1,000.         Materials and supplies inventories       \$1,000.	119 601 64 885 5 780 48 936
Total inventories, end of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	109 032 64 601 5 136 39 295
Gross value of depreciable assets (acquisition costs) at beginning of year         \$1,000           Total capital expenditures (new and used)         \$1,000           Buildings and other structures (new and used)         \$1,000           Machinery and equipment (new and used)         \$1,000           Automobiles, trucks, etc., for highway use         \$1,000           Computers and peripheral data processing equipment         \$1,000           All other expenditures for machinery and equipment         \$1,000           Total retirements         \$1,000           Gross value of depreciable assets at end of year         \$1,000	'124 203 '7 329 '577 '6 752 '280 '1 098 '5 374 '6 226 '125 306
Depreciation charges during year\$1,000	r11 148
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	14 535 10 563 3 972
Total other expenses <sup>4</sup> \$1,000.  Response coverage ratio <sup>5</sup> percent.  Repair and maintenance services of buildings and/or machinery <sup>4</sup> \$1,000.  Communications services <sup>4</sup> \$1,000.  Legal services <sup>4</sup> \$1,000.  Accounting, auditing, and bookkeeping services <sup>4</sup> \$1,000.  Advertising and promotional services <sup>4</sup> \$1,000.  Expensed computer hardware and supplies and purchased computer services <sup>4</sup> \$1,000.  Refuse removal (including hazardous waste) services <sup>4</sup> \$1,000.  Management consulting and administrative services <sup>4</sup> \$1,000.  All other expenses <sup>4</sup> \$1,000.	75 801 70 2 190 1 793 1 396 935 9 255 2 390 D D D 2 993 53 494

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

			All employees		P	roduction worke	ers		Total	Total	Total capital
Employment size class	E¹	All estab- lish- ments <sup>2</sup>	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
316991, Luggage manufacturing											
All establishments	2	230	5 577	146 235	3 961	7 600	75 539	454 527	200 096	655 551	<sup>r</sup> 7 329
1 to 4 employees 5 to 9 employees	9 5	97 33	197 220	5 484 6 491	160 153	278 285	2 780 2 797	16 971 16 200	6 061 6 131	23 063 22 476	r133 r243
10 to 19 employees	-	31 37	426 1 123	10 630 26 734	293 833	557 1 564	5 603 14 649	26 747 58 531	12 491 28 708	39 325 88 156	r560 r592
50 to 99 employees	3	20 10	1 387 g	35 138 D	1 020 D	1 991 D	18 659 D	112 226 D	48 577 D	162 570 D	r1 308 D
250 to 499 employees	-	2 -	_	_ D	D -	D -	_ D	_ D	_ D	_ D	ם -
1,000 to 2,499 employees	-	_	_	_	_	_	_	_	_	_	_
Administrative records <sup>4</sup>	9	109	286	8 203	229	414	3 975	25 500	8 940	34 439	r199

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All	All employees		Pr	oduction work	ers		Total	Total	Total capital
		estab- lish- ments <sup>1</sup>	Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	expendi- tures (\$1,000)
316991	Luggage manufacturing	230	5 577	146 235	3 961	7 600	75 539	454 527	200 096	655 551	<sup>r</sup> 7 329
3169910	Luggage	230	5 577	146 235	3 961	7 600	75 539	454 527	200 096	655 551	<sup>r</sup> 7 329

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product   Prod		Indicated the proceeding, none ampling error, and explanation of colling, even note 2 at one of autic. To incuming	Number of	,,,		shipments
1697   N		Product	companies with shipments of \$100,000	production for		Value
Substance   Information   In	316991				×	
Substance   Information	3169910					
	31699101	Suitcases, briefcases and garment bags made of leather, textile, vinyl or plastic	N	Х	x	548 656
Silentense pulments, structured voted by the many greaters, outer window of all works or motify stode manufacts outer window of all works or motify stode manufacts.   1997.   13   X   3-357   139   472   3   845   3   3   3   3   1   3   4   3   3   3   3   3   3   3   3	3169910111	Suitcases-pullmans, structured 22 inches and greater, outer surface of all leather or mostly leather	7	Х	s	73 386
3	3169910121	Suitcases-pullmans, structured 22 inches and greater, outer surface of all textile or mostly textile materials	15	Х	s	30 396
	3169910131	Suitcases/pullmans, structured 22 inches and greater, outer surface of supported vinyl or plastics	3	Х	17.2	3 845
Signatorion   Successes pulmens, structured or 22 inches and greater, all   thousands, 2000.	3169910141	Suitcases-pullmans, structured 22 inches and greater, molded and semimoldedthousands2002		Х	D	D
Signature   Suitasses-pulmans, structured under 22 inches, outer   Suitasses-pulmans, structured under 22 inches, noted   Suitasses-pulmans, structured under 22 inches, noted   Suitasses-pulmans, structured under 22 inches, all other   Suitasses-pulmans, structured toke, soft carry-ois, overnight   Suitasses-pulmans, cities straface of all leafter or   Suitasses-pulmans, cities straface of all leafter or   Suitasses-pulmans, cities straface of all leafter or   Suitasses or pulmans, cities straface of all leafter or   Suitasses or pulmans, cities straface of all leafter or   Suitasses or pulmans, cities straface of all leafter or   Suitasses or pulmans, cities straface of all leafter or   Suitasses, cities   Suitasses or pulmans, cities straface of all leafter or   Suitasses, cities   Suitasses or pulmans, cities straface of all leafter or   Suitasses, cities   Suitasses or pulmans, cities straface of all leafter or   Suitasses, cities   Suitasses or pulmans, cities straface of all leafter   Suitasses, cities   Suitasses, cities   Suitasses, cities   Suitasses, cities   Suitasses, cities   Suitasses, cities   Suitas	3169910143	Suitcases-pullmans, structured 22 inches and greater, all other materialsthousands 2002		Х	17.5	1 843
Signature   Sulfacese pulmans, structured under 22 inches, outer   sulface   sulfacese pulmans, structured under 22 inches, outer   sulface   sulfacese   sulfac	3169910144	Suitcases-pullmans, structured under 22 inches, outer surface of all leather or mostly leather	5	Х	43.1	2 043
Suffaces pulmans, structured under 22 inches, outer   1997.   4   X   20.2   1 4 658	3169910149	Suitcases-pullmans, structured under 22 inches, outer				
Substaces-pullmans, structured under 22 unches, molded and seminoided   1997.   3   X   129.7   1774	3169910152	Suitcases-pullmans, structured under 22 inches, outer				
Silicases-pullmans, structured under 22 inches, all other   1997.   1   X   D   D   D   D   D   D   D   D   D	3169910154	Suitcases-pullmans, structured under 22 inches, molded	3		129.7	1 774
Casual bags, untincipated totals and marry-one, overright last, of delicity and official and o	3169910156	Suitcases-pullmans, structured under 22 inches, all other	1	Х	D _	D _
Casa Itags, untrictured tions, enf carry-ms, concright   1997.   N   X   N   N	3169910159	Casual bags, unstructured totes, soft carry-ons, overnight bags, duffels, and roll bags (excluding smaller structured suitcases or pullmans), outer surface of all leather or		Х		
3169910162   Garment bags-suit bags, outer surface of all textile or mostly textile materials   1997.   N   X   N   N   N   S   S   8   829	3169910161	Casual bags, unstructured totes, soft carry-ons, overnight bags, duffels, and roll bags (excluding smaller structured suitcases or pullmans), all other materials (including	N	Х	N	N
mostly texilie materials	3169910162	Garment bags-suit bags, outer surface of all textile or	N			
Sports bags, including bags dedicated to a particular sport and general purpose gym bags, outer surface of all leather and general purpose gym bags, all other materials (including textile)   Sports bags, including bags dedicated to a particular sport and general purpose gym bags, all other materials (including textile)   Sports bags, including bags dedicated to a particular sport and general purpose gym bags, all other materials (including textile)   Sports bags, including bags dedicated to a particular sport and general purpose gym bags, all other materials (including textile)   Sports bags, including bags dedicated to a particular sport and general purpose gym bags, all other materials (including textile)   Sports bags, including textile)   Sports bags, including textile   Spor		mostly textile materials	9	X	901.9	53 392
and genéral purpose gym bags, outer surface of all leather or mostly leather		1997				2 579 3 435
Sports bags, including bags dedicated to a particular sport and general purpose gym bags, all other materials (including textile).   Sports bags, including attacks, other surface of all leather or mostly leather   Sports bags, including attacks, other surface of all leather or mostly leather   Sports bags, including attacks, other surface of all leather or mostly leather   Sports bags, including attacks, other surface of all leather or mostly leather   Sports bags, including attacks, other surface of leather or mostly leather   Sports bags, including attacks, other surface of leather or mostly leather   Sports bags, including attacks, briefcases, and portfolios, outer surface of all leather or mostly leather   Sports bags, including attacks, briefcases, and portfolios, outer surface of all leather or mostly leather   Sports bags, including attacks, briefcases, and portfolios, outer surface of all leather or mostly leather   Sports bags, including attacks, briefcases, and portfolios, outer surface of all leather or mostly leather   Sports bags, including attacks, briefcases, and portfolios, outer surface of all leather or mostly leather   Sports bags, and portfolios, outer surface of all leather or mostly leather   Sports bags, and portfolios, outer surface of all leather or mostly leather   Sports bags, and portfolios, outer surface of all leather or mostly leather   Sports bags, and portfolios, outer surface of all leather or mostly leather   Sports bags, and portfolios, outer surface of all leather or mostly leather   Sports bags, and portfolios, outer surface of all leather or mostly leather   Sports bags, and portfolios, outer surface of all leather or mostly leather   Sports bags, and portfolios, all other materials   Sports bags, and portfolios, all oth	3169910191	and general purpose gym bags, outer surface of all leather or mostly leather				
Backpack/daypacks, outer surface of all leather or mostly leather   1997.   N	3169910196	Sports bags, including bags dedicated to a particular sport and general purpose gym bags, all other materials (including textile)thousands2002	18	X	s	17 972
Sackpacks/daypacks, all other materials (including textile)   Sackpacks/daypacks/	31699101B1	Backpacks/daypacks, outer surface of all leather or mostly leatherthousands 2002	4	Х	s	7 517
Computer bags, outer surface of leather or mostly leather   1997. N	31699101B6	Backpacks/daypacks, all other materials (including textile)thousands2002	24	X	P2 360.7	51 294
1997.   N	31699101D1	Computer bags, outer surface of leather or mostly leatherthousands 2002	3	X	S	3 444
Business cases, including attaches, briefcases, and portfolios, outer surface of all leather or mostly leather   1997.   26	31699101D6	Computer bags, all other materials (including textile)thousands2002	9	X X	S	23 889
Business cases, including attaches, briefcases, and portfolios, outer surface of all textile or mostly textile	31699101F2	Business cases, including attaches, briefcases, and portfolios, outer surface of all leather or mostly leather	11	Х	s	13 354
Susiness cases, including attaches, briefcases, and portfolios, molded or semimolded   1997   9	31699101F3	Business cases, including attaches, briefcases, and portfolios, outer surface of all textile or mostly textile	8	Х	s	23 455
Susiness cases, including attaches, briefcases, and portfolios, all other materials   1997	31699101F5	Business cases, including attaches, briefcases, and portfolios, molded or semimoldedthousands 2002	4	Х	D	D
State   Contemporary   State   Contemporary	31699101F6	Business cases, including attaches, briefcases, and portfolios, all other materialsthousands 2002	10	Х	s	13 890
31699101G2	31699101G1	Other luggage, outer surface of all leather or mostly leather	8	Х	2 498.3	62 420
1997   28	31699101G2	Other luggage, outer surface of all textile or mostly textile		Х	8 715.4 S	31 229
31699101G4   Other luggage, all other materials   1997.   10	31699101G3	Other luggage, molded and semimoldedthousands 2002	7	X	3 676.3	45 356 47 723
3169910Y	31699101G4	Other luggage, all other materialsthousands2002	10	X	S	49 999 29 977
3169910YWW         Luggage, nsk, for nonadministrative-record establishments         2002.         N         X         X         X         18 423           3169910YWY         Luggage, nsk, for administrative-record establishments         2002.         N         X         X         42 681           3169910YWY         Luggage, nsk, for administrative-record establishments         2002.         N         X         X         29 903	3169910Y	Luggage, nsk, total	N	X	X	48 326
3169910YWY Luggage, nsk, for administrative-record establishments	3169910YWW	Luggage, nsk, for nonadministrative-record establishments	N	X	X	18 423
	3169910YWY	Luggage, nsk, for administrative-record establishments	N	X	X	29 903

See footnotes at end of table.

#### Table 6a. Products Statistics: 2002 and 1997—Con.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

## Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Not applicable for this report.]

#### Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
316991	Luggage manufacturing		
00900001	Total materials	x	154 920
31161119	1997   Hides, skins, and pelts	XX	377 097 3 693
32500025	Tanning materials, dressings, dyes, and finishing agents	X X X	N D N
31611003	Finished upper leather	x	D
31611010	1997   Finished sole leather	X	N D
31611007	All other finished leather	X X X	N 12 784 N
31321023	Broadwoven fabrics (piece goods)	X	44 668 84 607
31332001	Fabrics (plastics coated, impregnated, and laminated)	X	11 132
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc	X X X	33 295 D 8 152
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes	X	9 448 30 874
33251017	Trunk and luggage hardware (including locks)	X	8 173
00970099	All other materials and components, parts, containers, and supplies	X	38 021 33 338
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	118 737 24 171 63 411

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.